

Program approval

Feb 2020

Design goals, Reliability & Quality goals, Preliminary listing of special product and process characteristics

Actions before prototype

Oct 2020

Design FMEA, Design Verification & Review, Prototype control plan, Engineerings drawings uploading, Engineering & material specifications, Special product & process characteristics, Prototype control plan

Homologation

Feb 2021

Product reliability & homologation tests, Finalizing Maintenance & Service program

Performance tests

Sept 2021

Finalizing homologation, Real-life Data, Continuous Improvements, Road & tracks tests

Preperation for serial production

Oct 2021

Process FMEA, MSA plan, PPAP

pre-serial production

Nov 2021

start of 3 buses pre-serial production

Serial production

June 2022

Start serial production